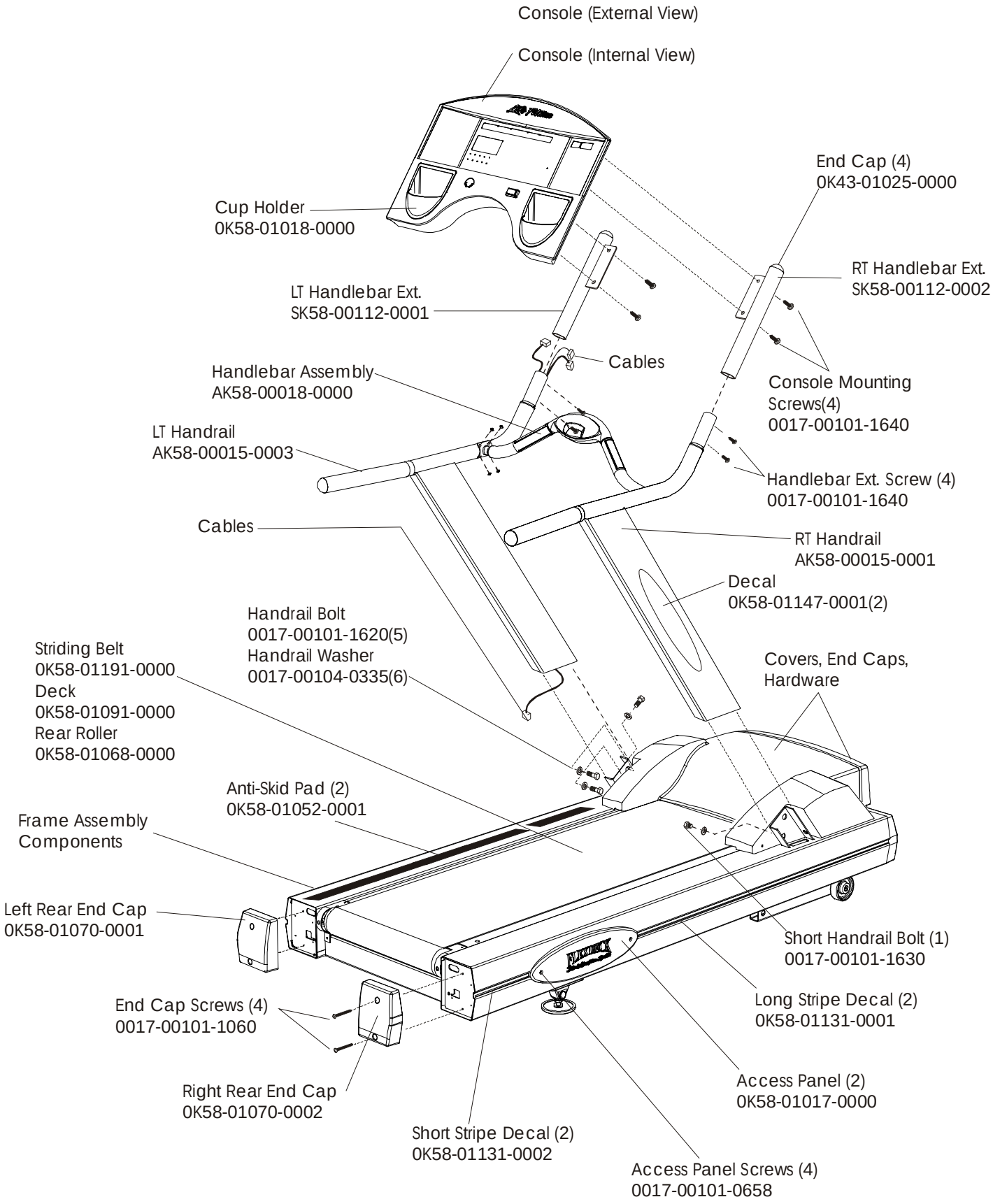
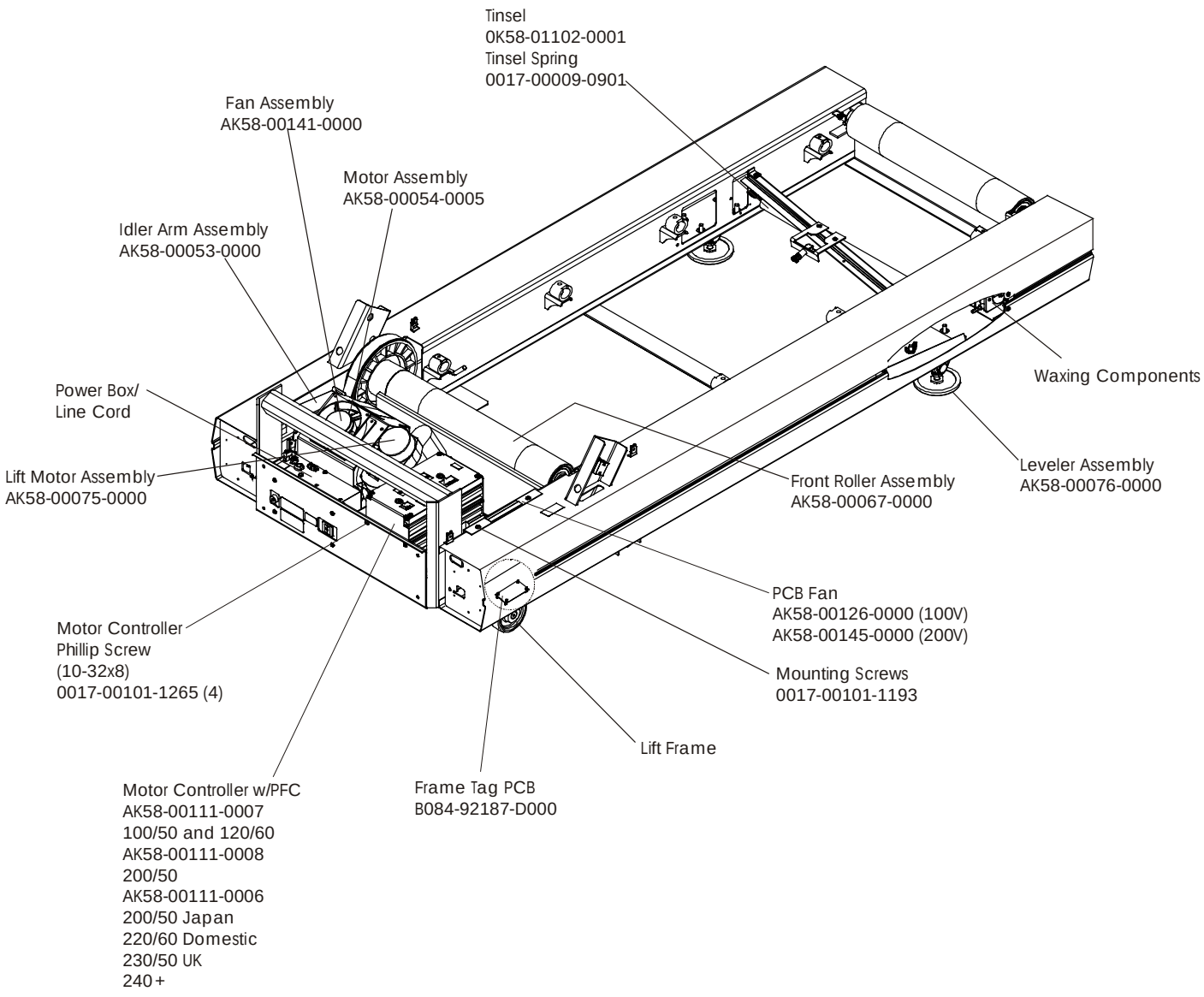
## General Assembly



## Frame Assembly Components



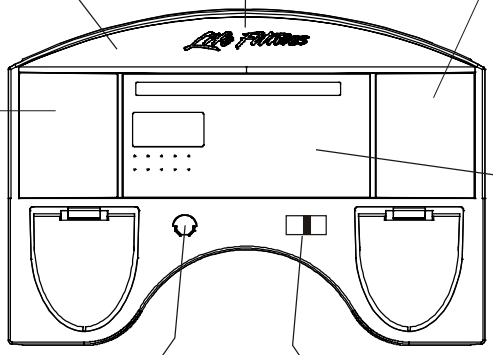
# *TR97 Treadmill w/Decline* *TR97-01XX-02*

## Console (External View)

Console Assembly
AK58-00055-0001 Eng/Met
AK58-00055-0003 Ger/Met
AK58-00055-0004 Spn/Met/Eur
AK58-00055-0005 Eng/Met/Eur
AK58-00055-0006 Jap/Met
AK58-00055-0007 Frn/Met/Eur
AK58-00055-0008 Itl/Met
AK58-00055-0009 Dut/Met
AK58-00055-0010 Dut/Met
AK58-00055-0011 Eng/Met/Eur

Workout Profiles
0K56-01216-0001 Eng/Met
0K58-01216-0003 Ger/Met
0K58-01216-0004 Spn/Met/Eur
0K58-01216-0005 Eng/Met/Eur
0K58-01216-0006 Jap/Met
0K58-01216-0007 Frn/Met/Eur
0K58-01216-0008 Itl/Met
0K58-01216-0009 Dut/Met
0K58-01216-0010 Dut/Met
0K58-01216-0011 Eng/Met/Eur

Front Console Shell Only
0K58-01008-0001



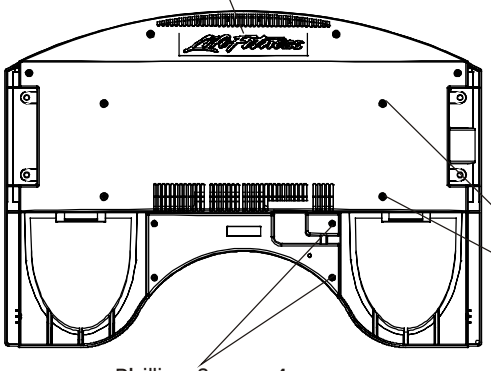
Stop Key w/Tether
AK58-00091-0000

Stop Switch Assembly
Gk58-00002-0007

Zone Training Overlay
0K56-01215-0001 Eng/Met
0K56-01215-0003 Ger/Met
0K56-01215-0004 Spn/Met/Eur
0K56-01215-0005 Eng/Met/Eur
0K56-01215-0006 Jap/Met
0K56-01215-0007 Frn/Met/Eur
0K56-01215-0008 Itl/Met
0K56-01215-0009 Dut/Met
0K56-01215-0010 Dut/Met
0K56-01215-0011 Eng/Met/Eur

Tray/Switch w/Overlay Assy
AK58-00061-0001 Eng/Met
AK58-00061-0003 Ger/Met
AK58-00061-0004 Spn/Met/Eur
AK58-00061-0005 Eng/Met/Eur
AK58-00061-0006 Jap/Met
AK58-00061-0007 Frn/Met/Eur
AK58-00061-0008 Itl/Met
AK58-00061-0009 Dut/Met
AK58-00061-0010 Dut/Met
AK58-00061-0011 Eng/Met/Eur

Rear Console Decal
0K58-01129-0000

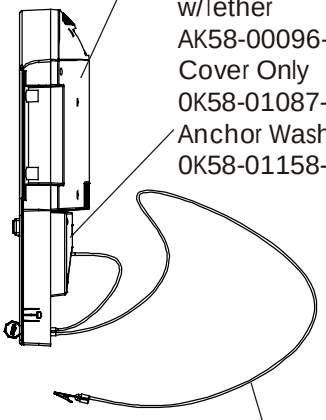


Phillips Screw-4
(8-32x6)
0017-00101-0776

Phillips Screw-8
(10-32x8)
0017-00101-1288

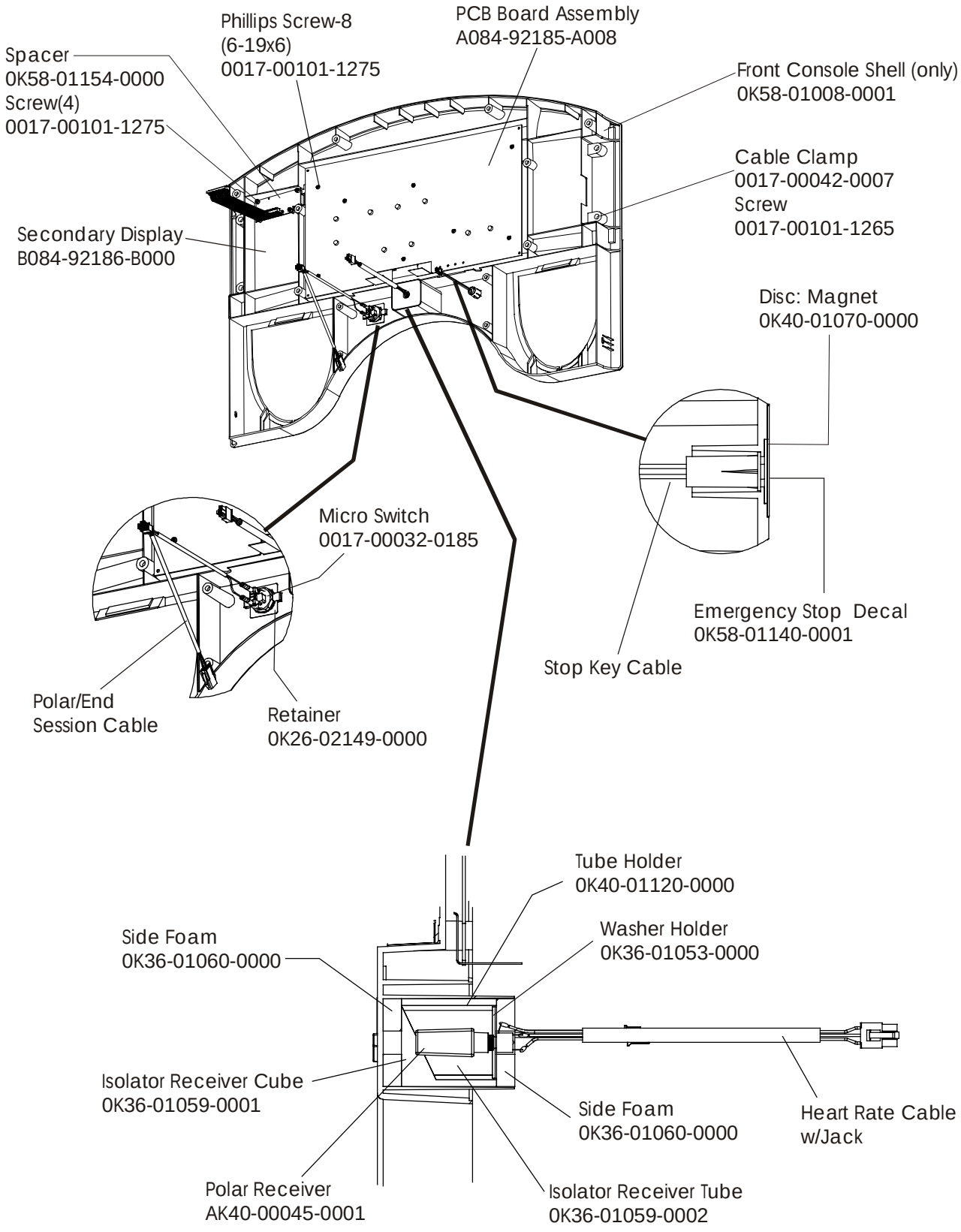
Rear Console
0K58-01009-0000

Switch Cover
w/Tether
AK58-00096-0000
Cover Only
0K58-01087-0000
Anchor Washer
0K58-01158-0000

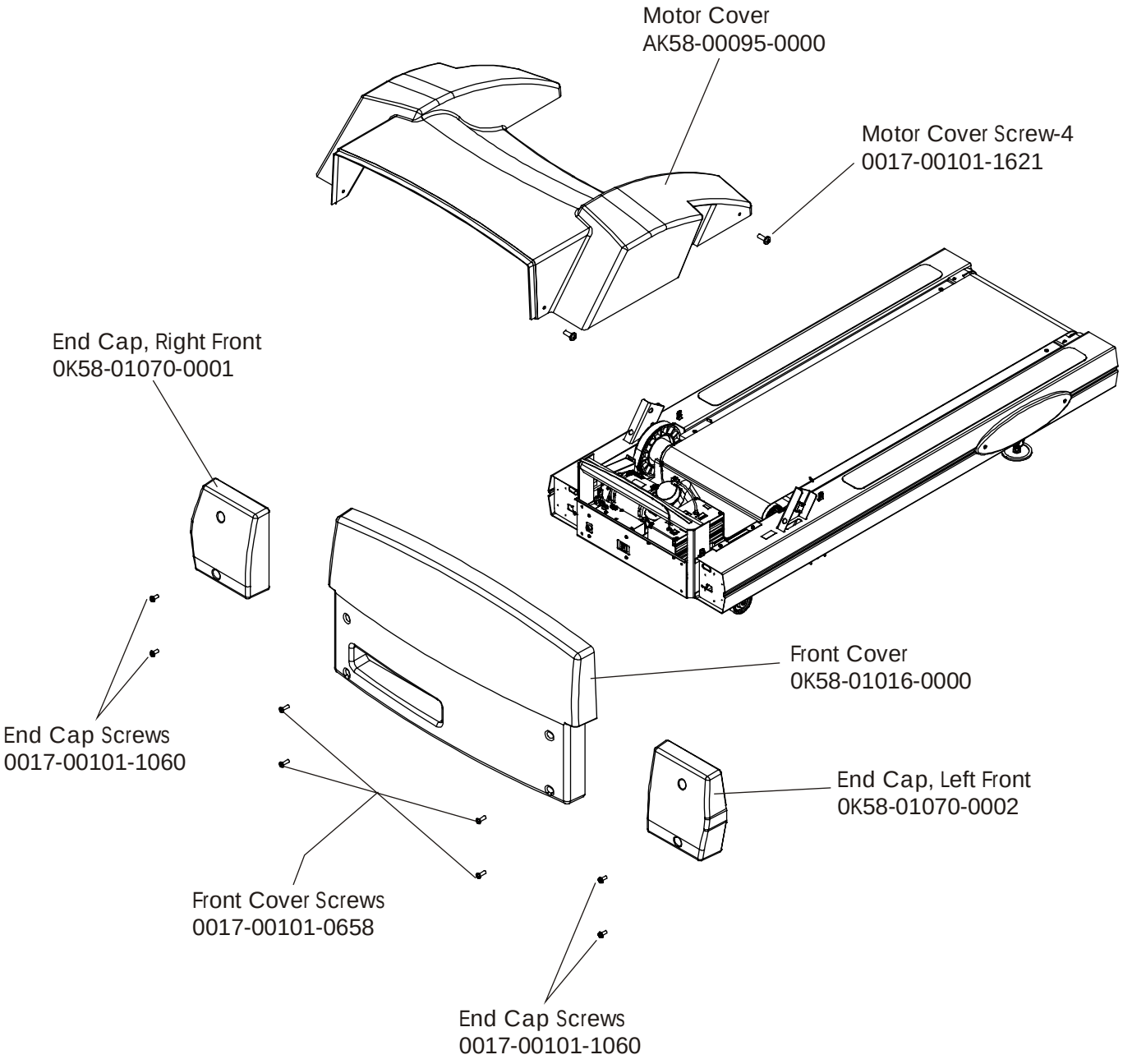


Stop Key w/Tether
AK58-00091-0000

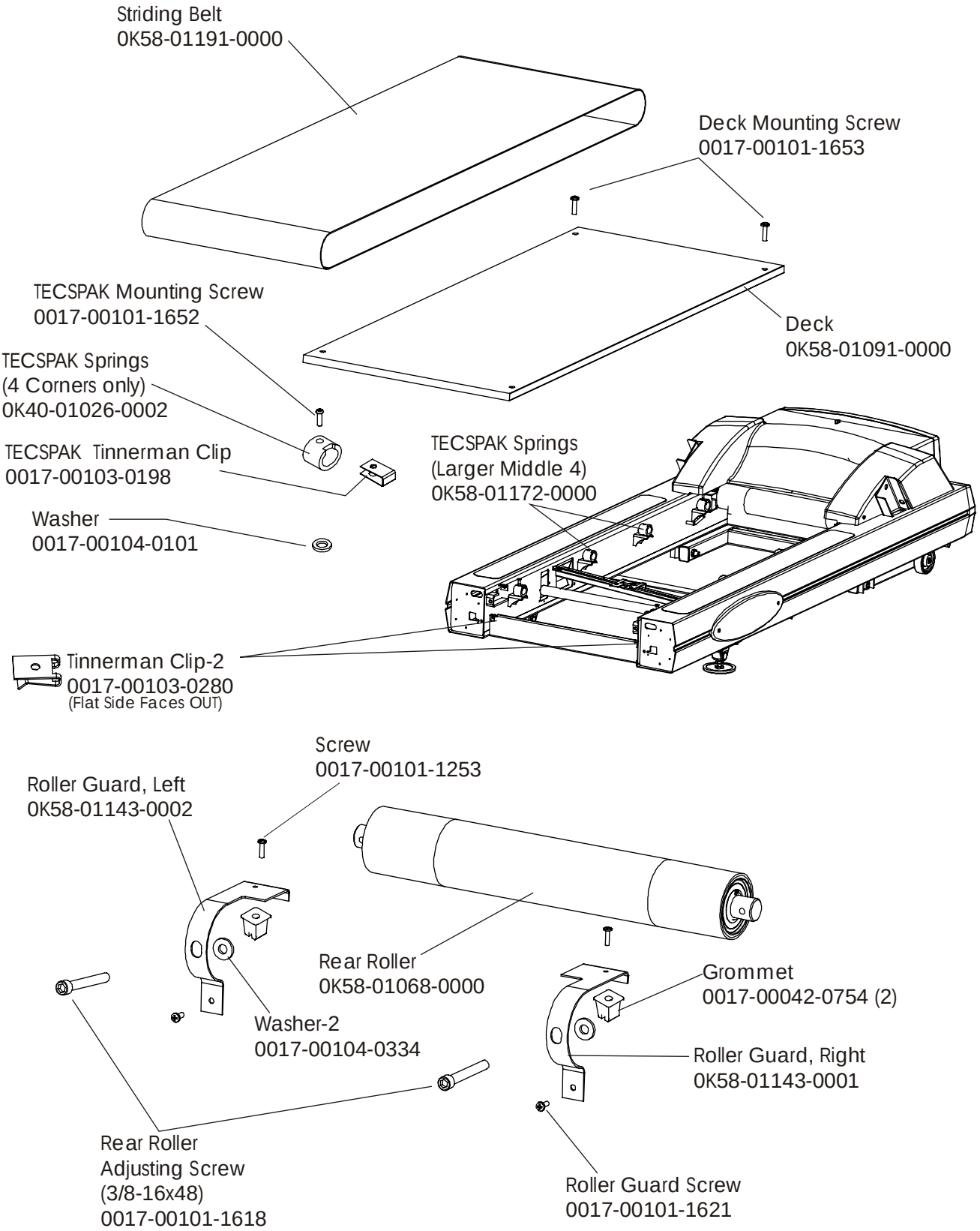
## Console (Internal View)



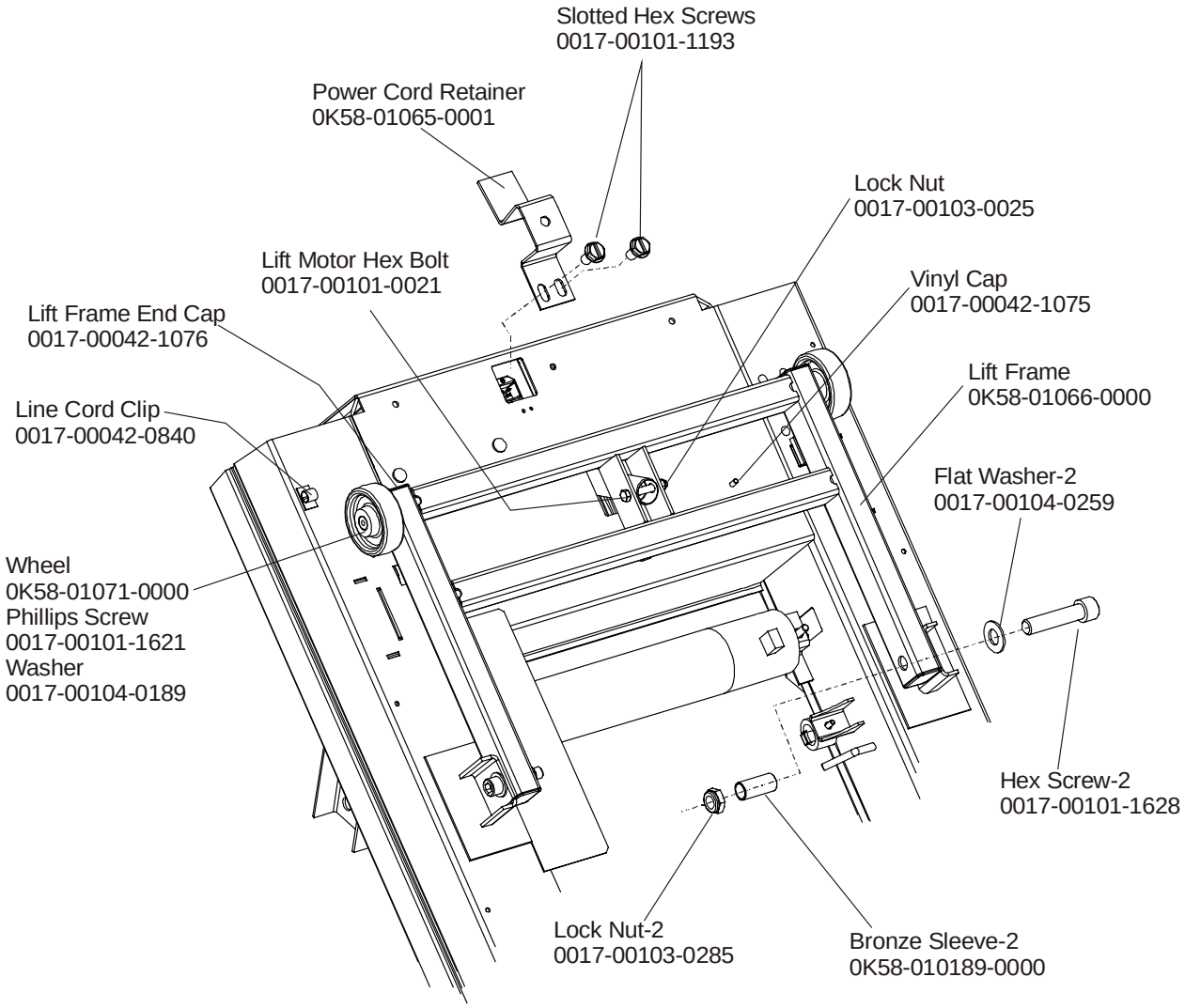
## Covers, End Caps, Hardware

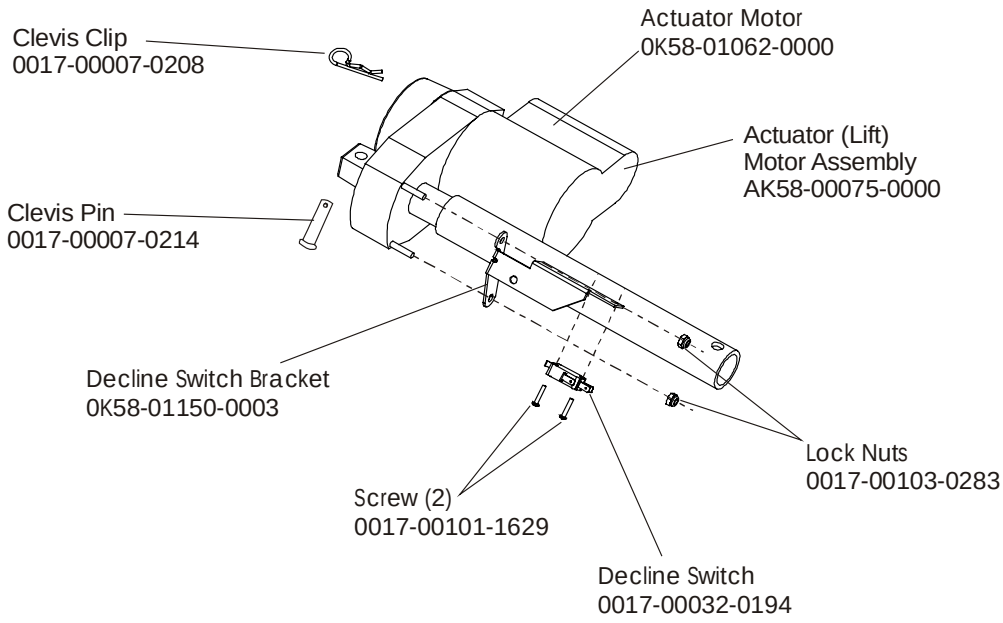


## Belt, Deck, Rear Roller

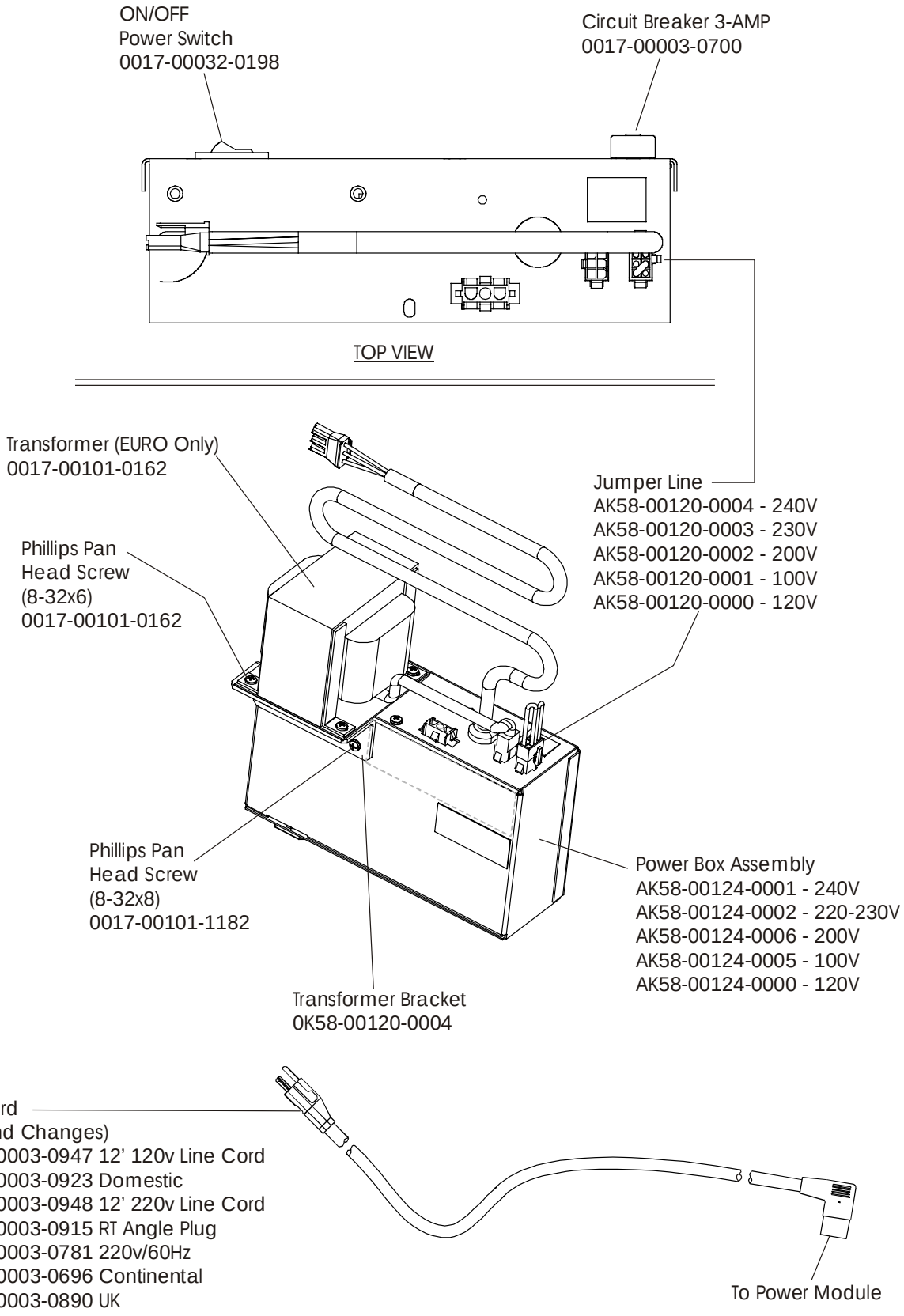


## Lift Motor and Lift Frame

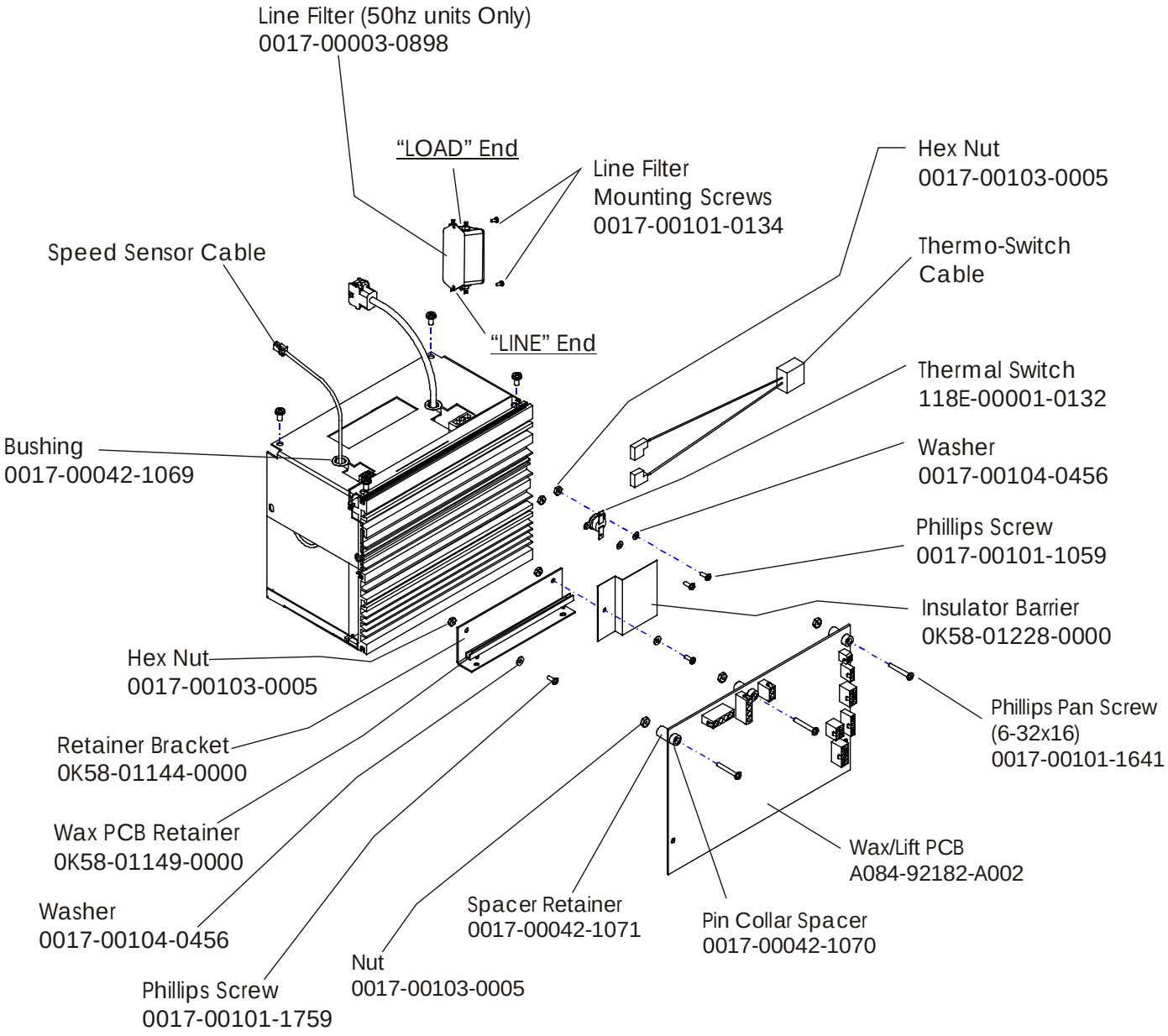


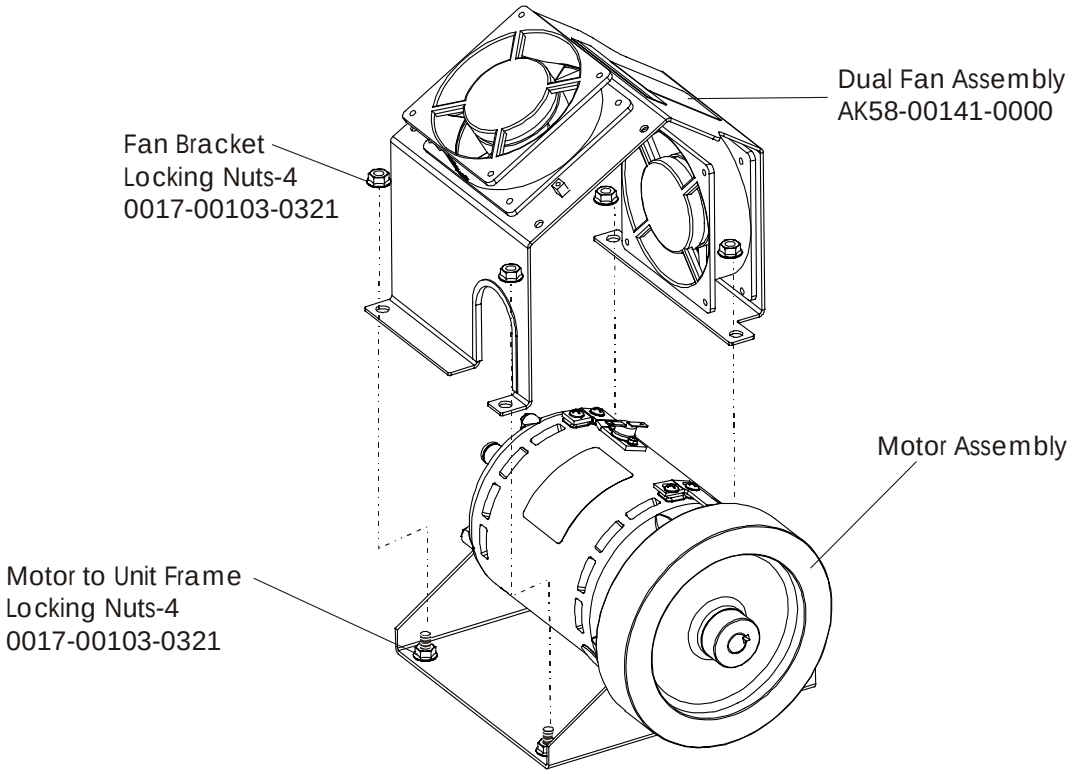
## Power Box Assembly

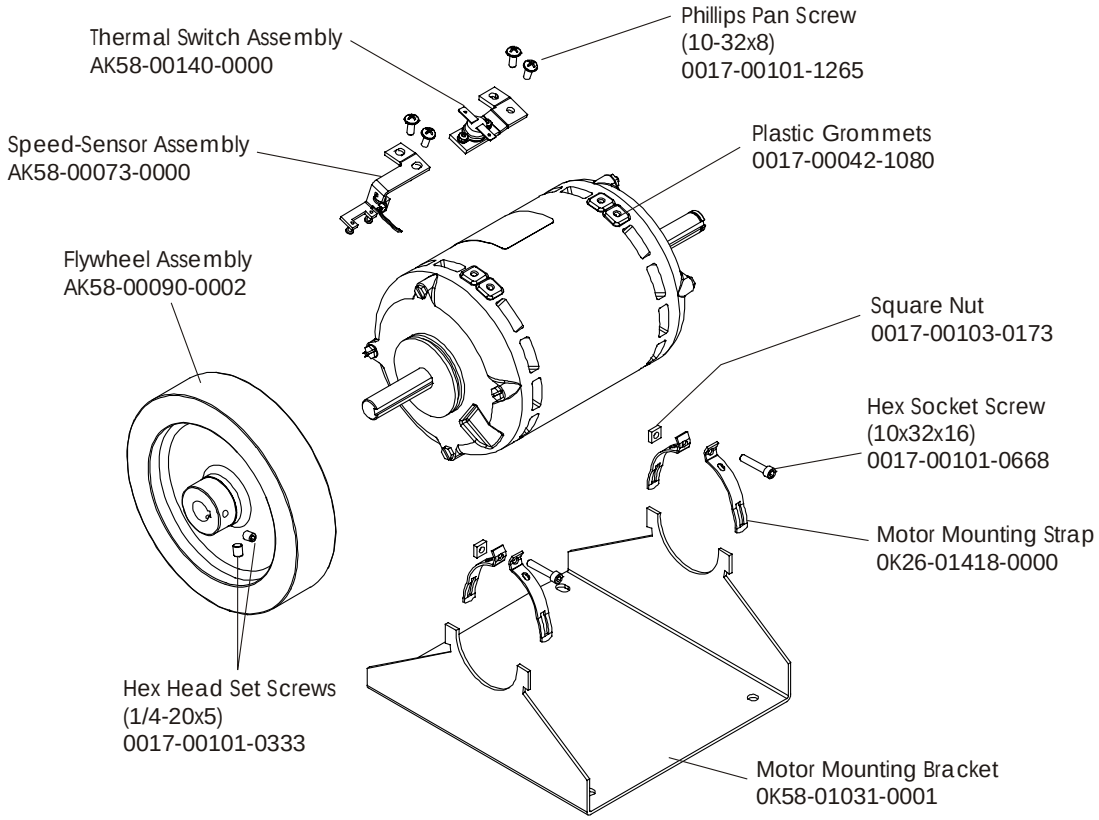


## Motor Controller w/PFC

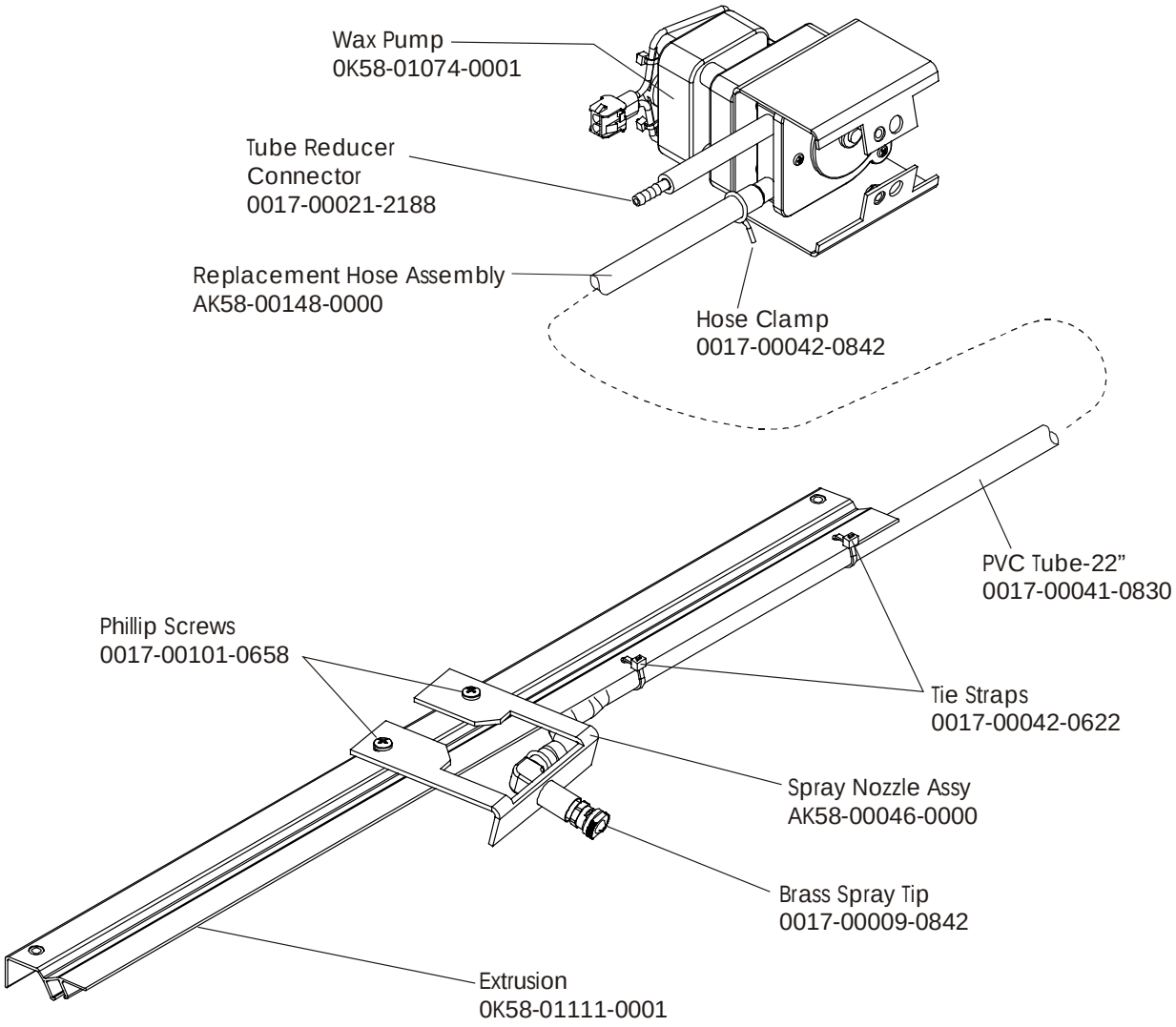


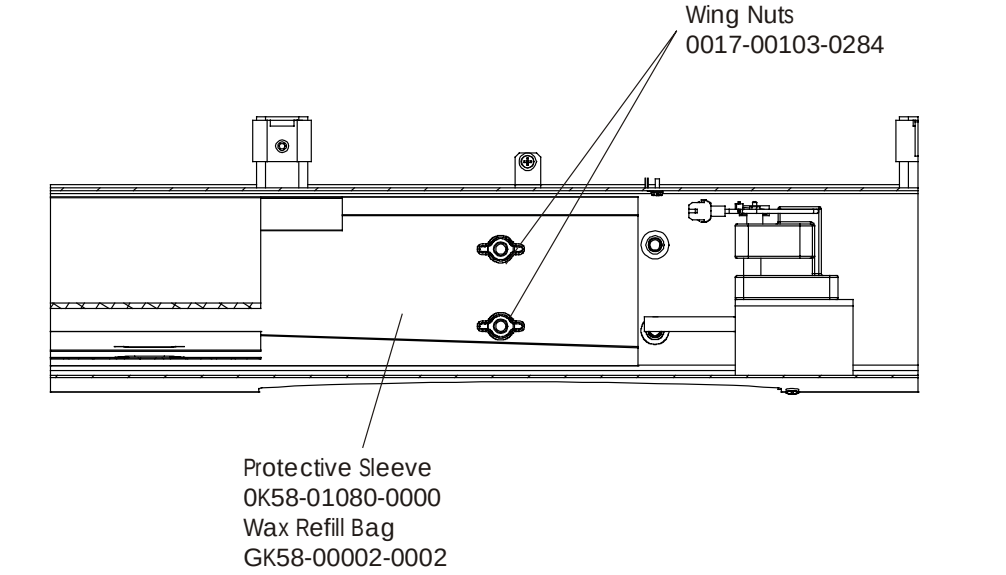
## Motor and Fan Assemblies



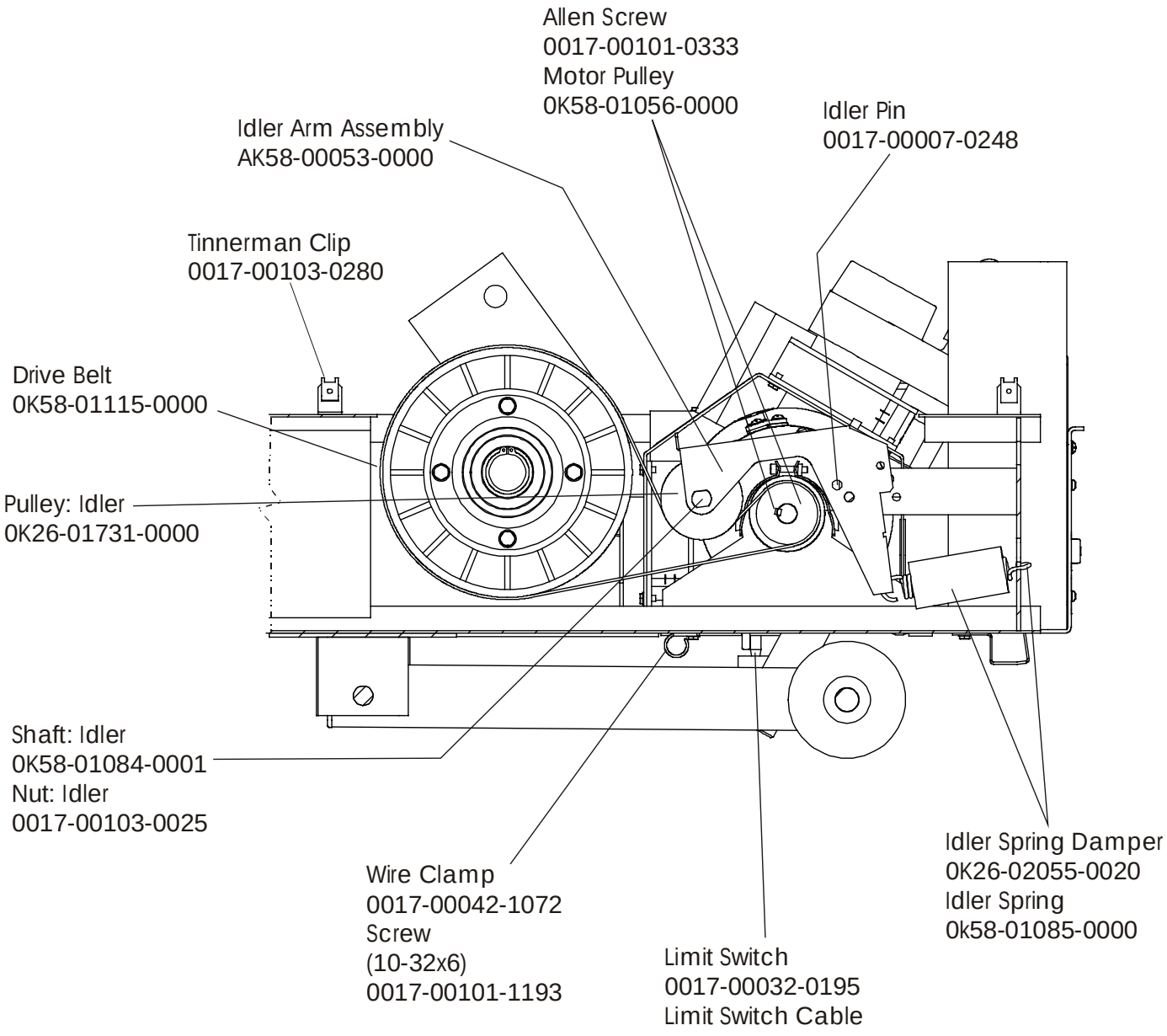



## Waxing Components

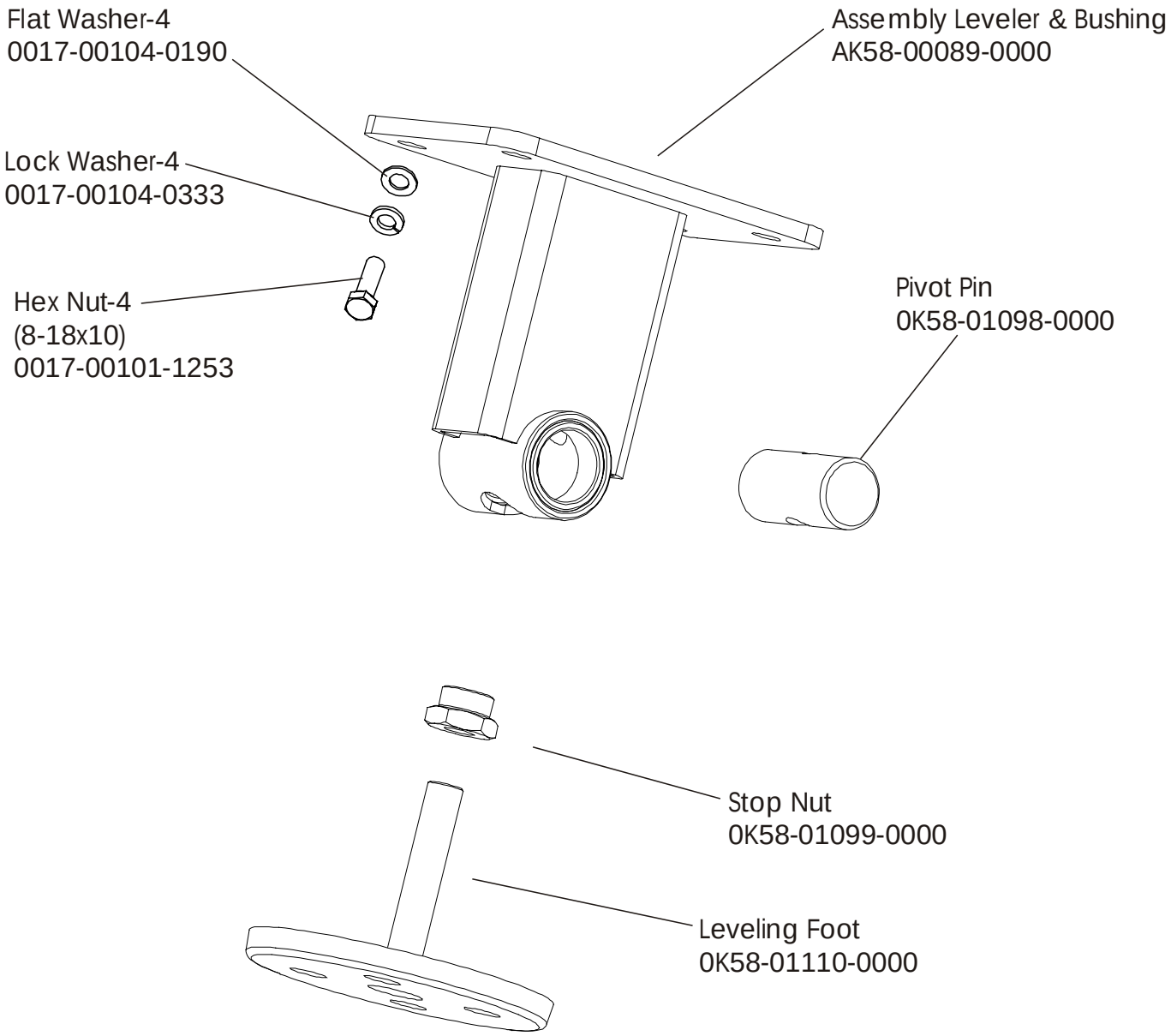


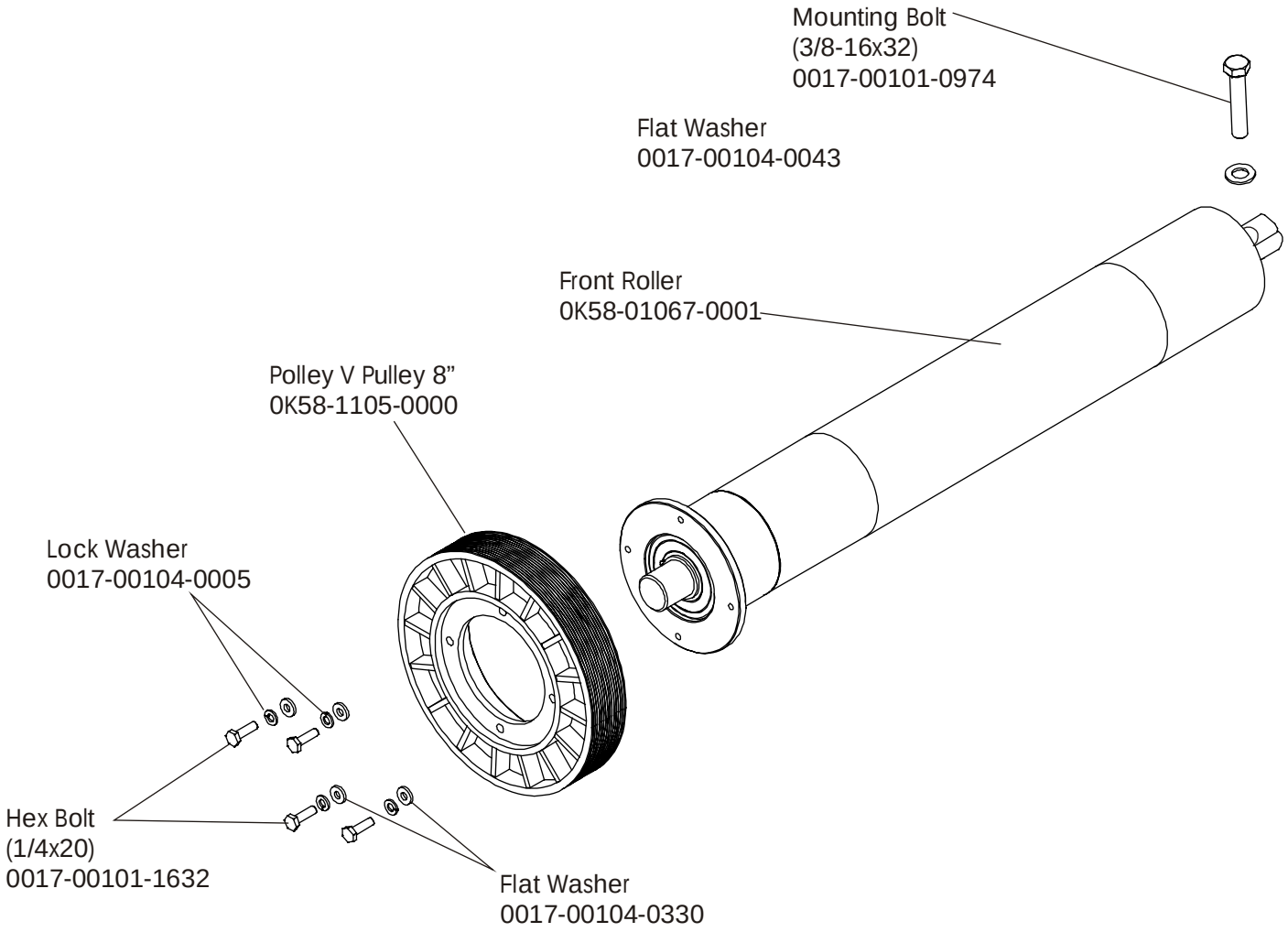
## Idler Arm Assembly



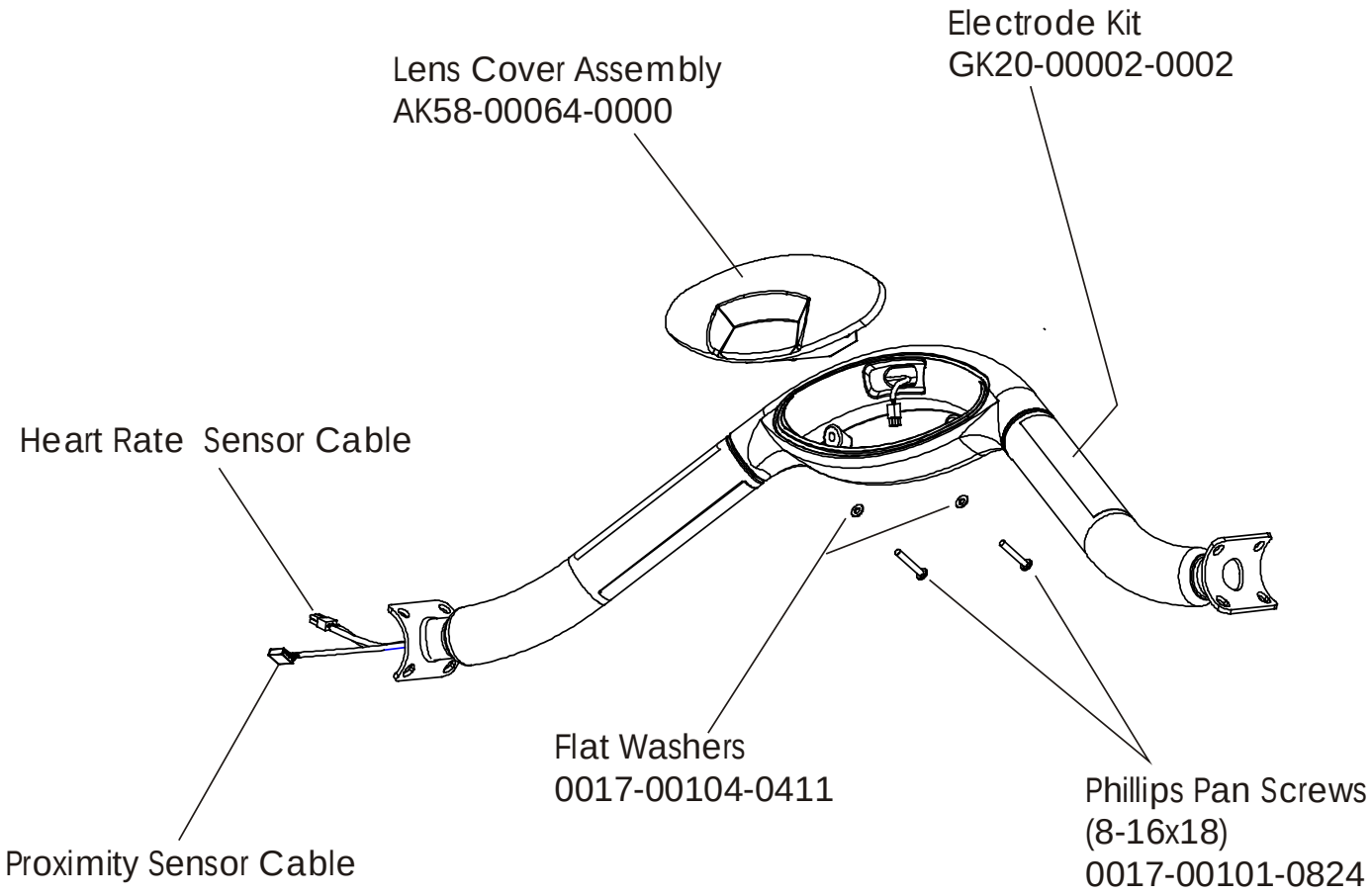
## Decline Lever Assy AK58-00076-0000



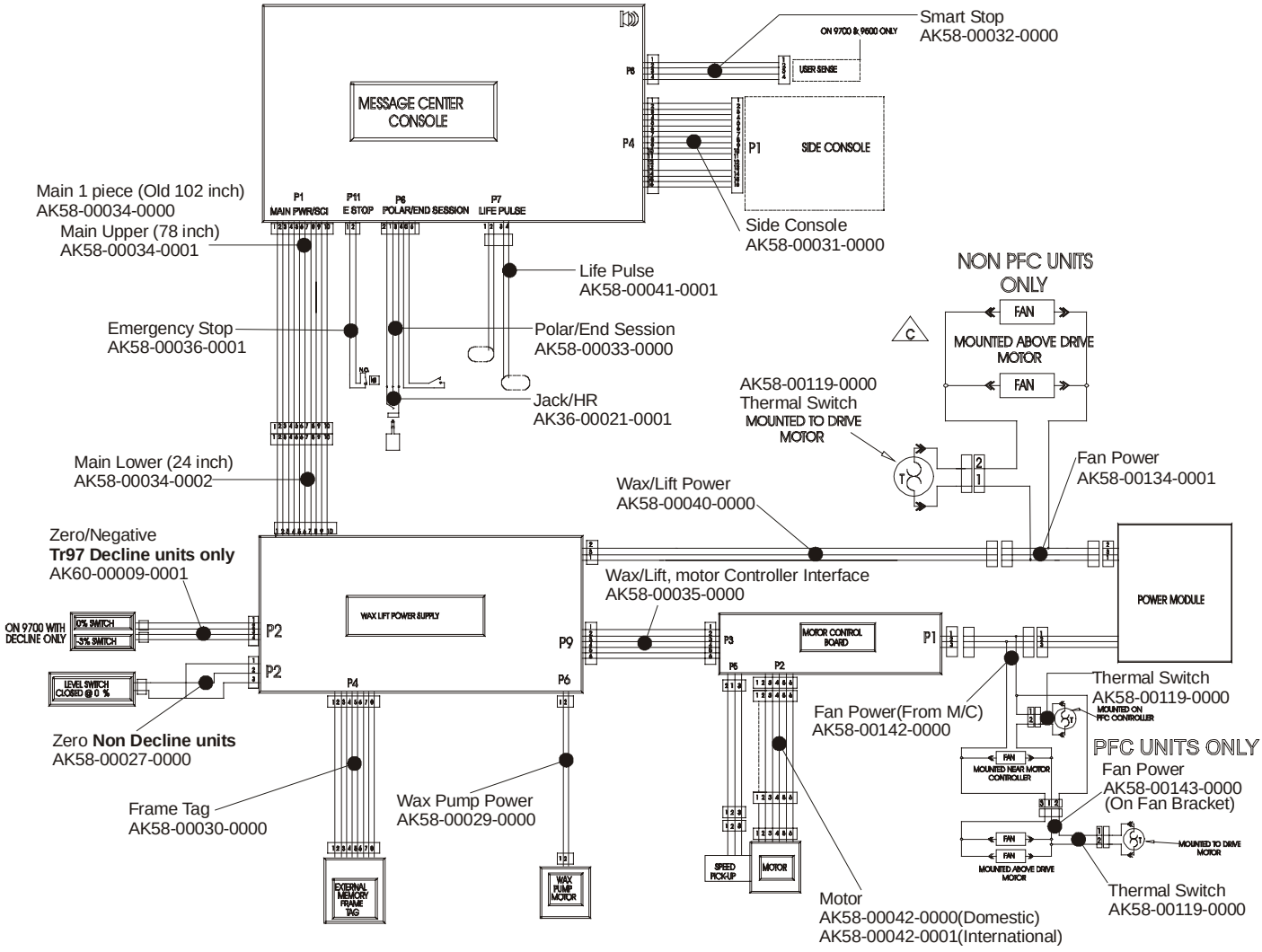
## Front Roller Assembly



**Handle Bar Assy AK58-00018-0000**



## Cables


MESSAGE CENTER CONSOLE
P1 MAIN PWR/BCI
P11 E STOP
P8 POLAR/END SESSION
P7 LIFE PULSE
P6
USER SENSE
P4
P1 SIDE CONSOLE
ON 9700 & 9600 ONLY
Smart Stop
AK58-00032-0000
Side Console
AK58-00031-0000
Main 1 piece (Old 102 inch)
AK58-00034-0000
Main Upper (78 inch)
AK58-00034-0001
Main Lower (24 inch)
AK58-00034-0002
Life Pulse
AK58-00041-0001
Emergency Stop
AK58-00036-0001
Polar/End Session
AK58-00033-0000
Jack/HR
AK36-00021-0001
NON PFC UNITS ONLY
FAN
MOUNTED ABOVE DRIVE MOTOR
FAN
AK58-00119-0000
Thermal Switch
MOUNTED TO DRIVE MOTOR
Fan Power
AK58-00134-0001
Wax/Lift Power
AK58-00040-0000
Zero/Negative
**Tr97 Decline units only**
AK60-00009-0001
Wax/Lift, motor Controller Interface
AK58-00035-0000
POWER MODULE
ON 9700 WITH DECLINE ONLY
0% SWITCH
-5% SWITCH
P2
WAX LIFT POWER SUPPLY
P9
P3
MOTOR CONTROL BOARD
P1
P2
LEVEL SWITCH CLOSED @ 0 %
P2
P4
P6
P5
P2
Thermal Switch
AK58-00119-0000
MOUNTED ON PFC CONTROLLER
Fan Power(From M/C)
AK58-00142-0000
PFC UNITS ONLY
Fan Power
AK58-00143-0000
(On Fan Bracket)
FAN
MOUNTED NEAR MOTOR CONTROLLER
FAN
FAN
MOUNTED ABOVE DRIVE MOTOR
MOUNTED TO DRIVE MOTOR
Thermal Switch
AK58-00119-0000
Zero **Non Decline units**
AK58-00027-0000
Frame Tag
AK58-00030-0000
Wax Pump Power
AK58-00029-0000
EXTERNAL MEMORY FRAME TAG
WAX PUMP MOTOR
SPEED PICK-UP
MOTOR
Motor
AK58-00042-0000(Domestic)
AK58-00042-0001(International)